



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3637-3

Job Sheet 175626



Part No: D3637-3

Job Qty: 20 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Waterjet		18/04/12
100	Waterjet	20 pcs	4/19/18	4/19/18	0.00	1.02	Waterjet1		18/04/12
120	QC	20 pcs	4/19/18	4/19/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs	4/19/18	4/19/18	0.06	2.52	Brake NC 1		9-89
140	QC	20 pcs	4/19/18	4/19/18	0.00	0.00	QC5		
150	Small Fab	20 pcs	4/19/18	4/19/18	0.00	6.02	Small Fab-4		DAS
160	QC	20 pcs	4/19/18	4/19/18	0.00	0.00	QC5		38
170	HandFinish	20 pcs	4/20/18	4/20/18	0.00	0.85	HandFinish1		DAS
180	QC	20 pcs	4/20/18	4/20/18	0.00	0.00	QC7-2		6
190	Packaging	20 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		6
200	QC21-SA	20 Ea	4/20/18	4/20/18	0.00	0.00	QC21		21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	2.6800 sf (.134 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	3	100	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	4.500Inches ± 0.030	4.530 4.470		
2	Bracket	4.970Inches ± 0.030	5.000 4.940		
3	Bracket	0.050Inches ± 0.010	0.060 0.040		

Plex 4/9/18 2:27 PM Dart.Gagnon.Michelle



Container No: S060507



Part: D3637-3

Job No: 175626

Serial No/Batch: S060507

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/12/18